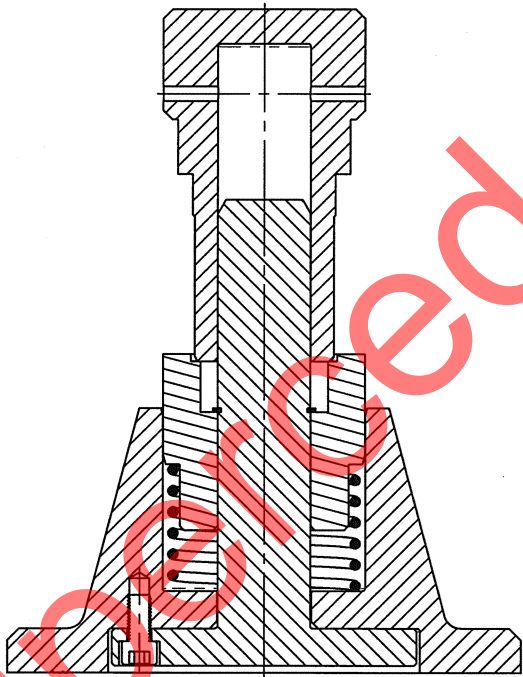
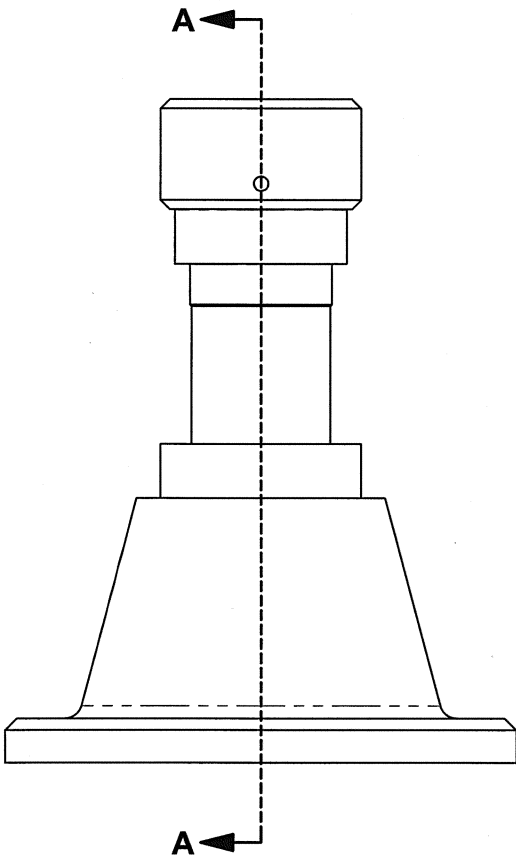


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6500G04231-3G-1	PRESS
-2	1	RBW6500G04231-3G-2	BASE
-3	1	RBW6500G04231-3G-3	GUIDE
-4	1	RBW6500G04231-3G-4	ADAPTER SUPPORT
5	1	McMaster#98410A133 OR EQUIV.	YELLOW ZINC PLATED STEEL RETAINING RING FOR 1" OD. X 0.925" ID. X 0.042" THK.
6	3	McMaster#91251A437 OR EQUIV.	BLACK OXIDE STEEL SOCKET HEAD SCREW 1/4"-28 X 1/2" LG.
7	1	CENTURY-SPRING#3118	ZINC PLATED STEEL COMPRESSION SPRING 2.062" OD. X 0.105" WIRE DIA.

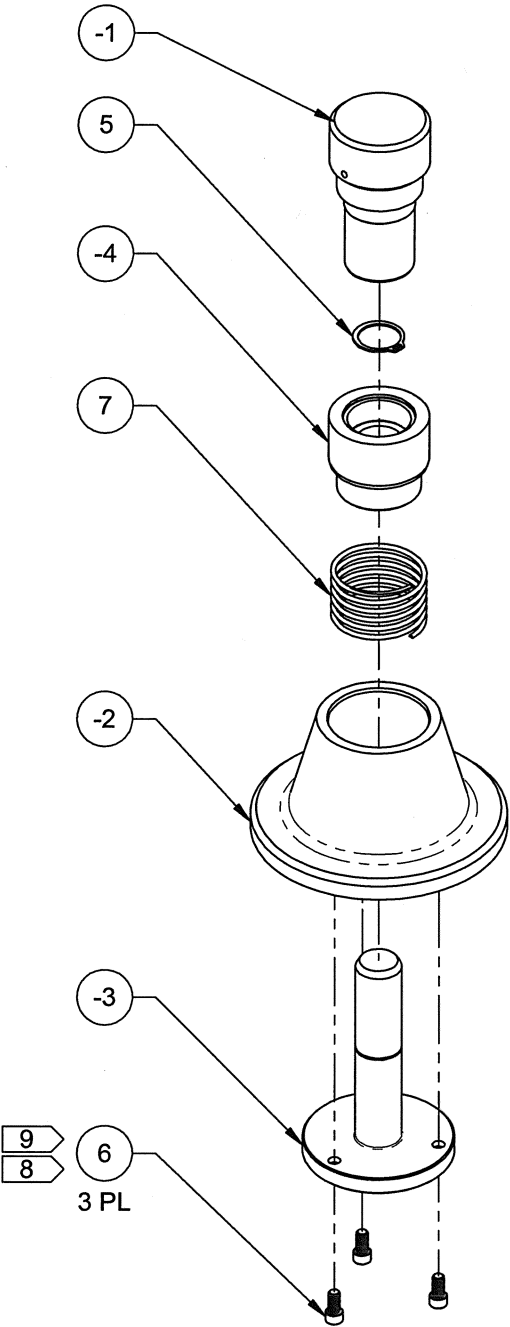


SECTION A-A

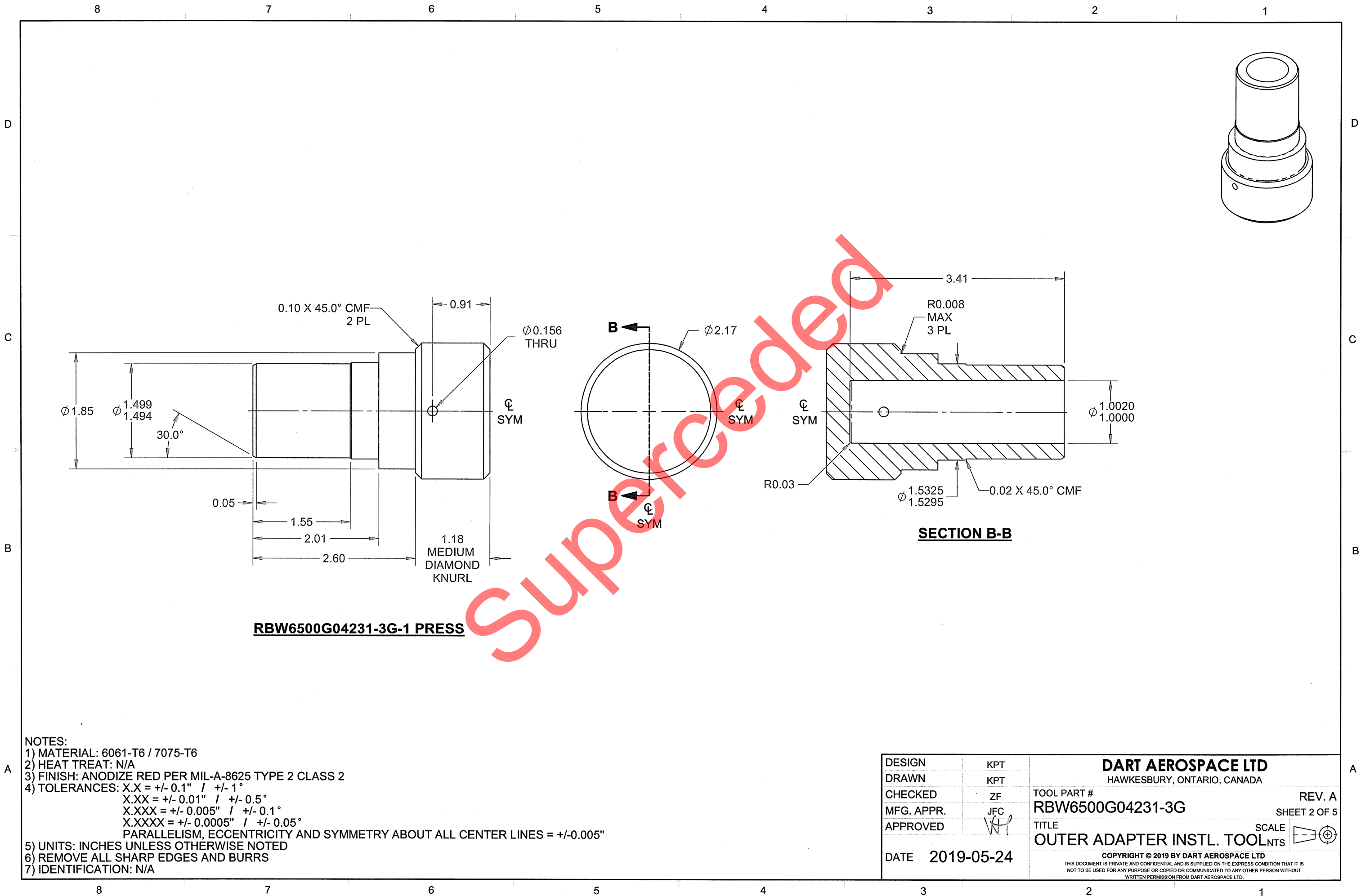
RBW6500G04231-3G OUTER ADAPTER INSTL. TOOL

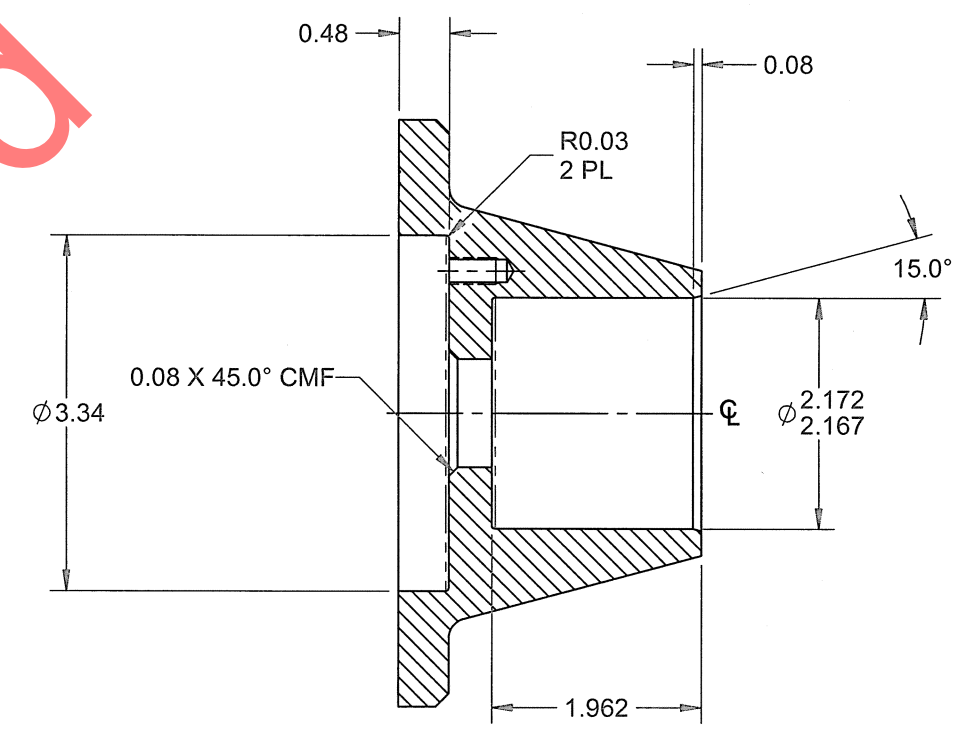
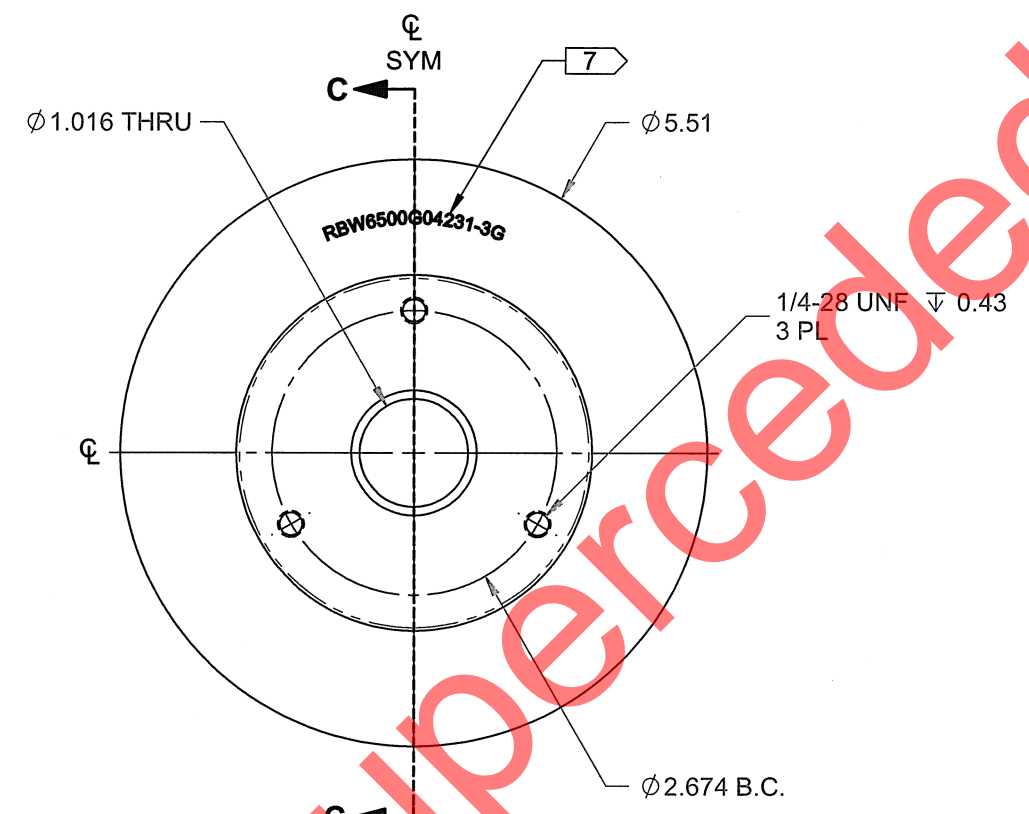
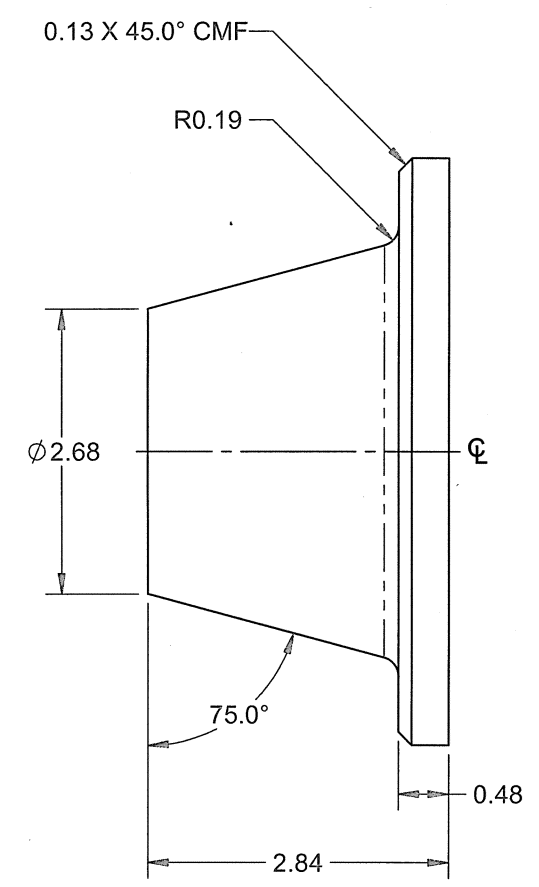
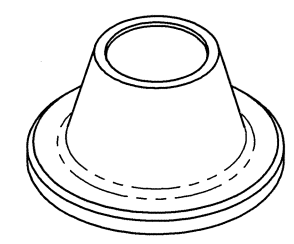
10

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 6 THEN ASSEMBLE WITH ITEM -2, AND REMOVE EXCESS
 - 9) INSTALL ITEM 6 HAND TIGHT
 - 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



A	NEW ISSUE	19-739	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	TOOL PART #	REV. A
MFG. APPR.	JFC	RBW6500G04231-3G	SHEET 1 OF 5
APPROVED	WJ	TITLE	SCALE
DATE	2019-05-24	OUTER ADAPTER INSTL. TOOL	NTS
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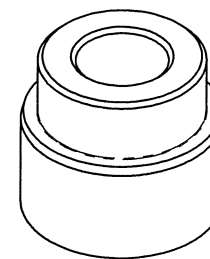
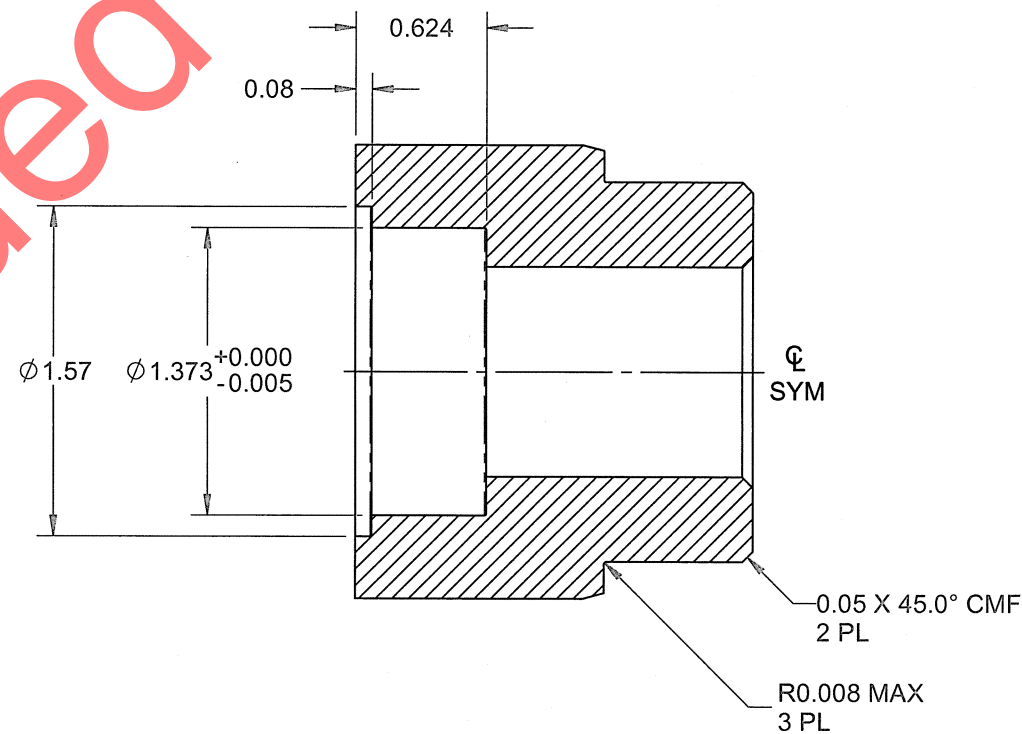
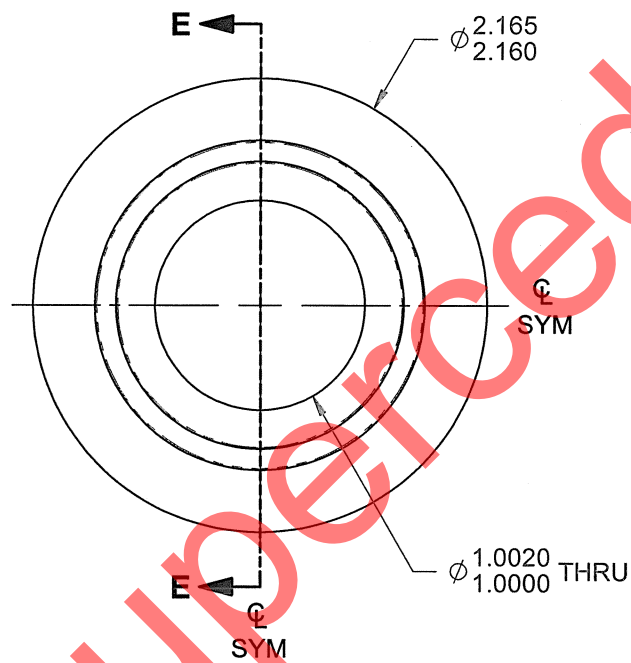
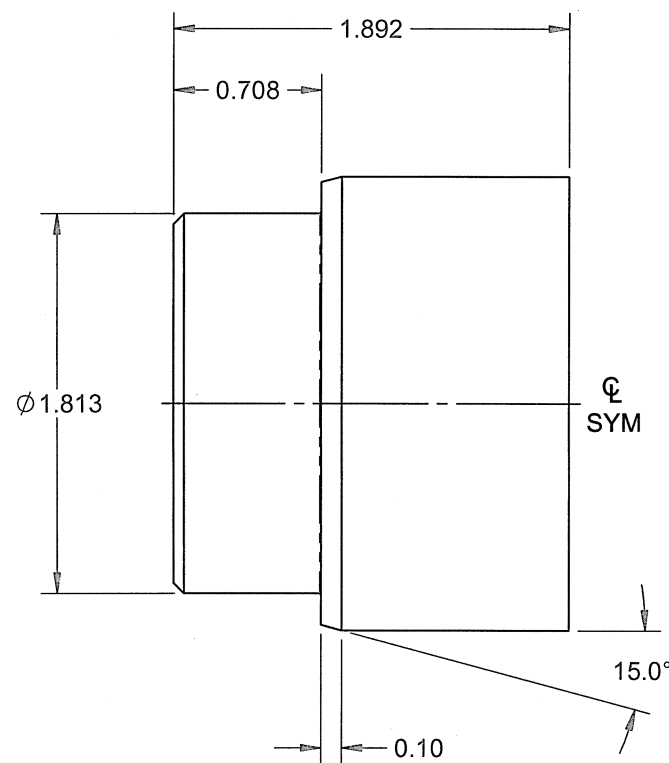


SECTION C-C

RBW6500G04231-3G-2 BASE

- NOTES:
- 1) MATERIAL: 4140 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW6500G04231-3G", AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	TOOL PART #	REV. A
MFG. APPR.	JFC	RBW6500G04231-3G	SHEET 3 OF 5
APPROVED		TITLE	SCALE
		OUTER ADAPTER INSTL. TOOL	NTS
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RBW6500G04231-3G-4 ADAPTER SUPPORT

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SECTION E-E

NOTES:

- 1) MATERIAL: 4140 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) DIMENSIONS MUST BE MET AFTER PLATING

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	TOOL PART #	REV. A
MFG. APPR.	JFC	RBW6500G04231-3G	SHEET 5 OF 5
APPROVED	W	TITLE	SCALE
DATE 2019-05-24		OUTER ADAPTER INSTL. TOOLNTS	
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